
FORPRENE® NERO 6M0919D40 - TPV

Physical properties	Value	Unit	Test Standard
Density	980	kg/m ³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	8.7	MPa	ISO 37
Tensile stress at 300% strain	10.2	MPa	ISO 37
Tensile strain at break (TPE)	580	%	ISO 37
Tensile stress at break (TPE)	15.9	MPa	ISO 37
Shore D hardness, 15s	41	-	ISO 868
Tear strength	68	kN/m	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit	Test Standard
Zone1 temperature	175 - 185	°C	-
Zone2 temperature	185 - 195	°C	-
Zone3 temperature	195 - 205	°C	-
Nozzle temperature	205 - 215	°C	-
Mold temperature	20 - 40	°C	-

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.